Delivering Efficient Engineered Wood and Hybrid Structures

John Paone, Director/ Senior Vice Landent
ALFRED HORIE CONSTRUCTION CO LTD

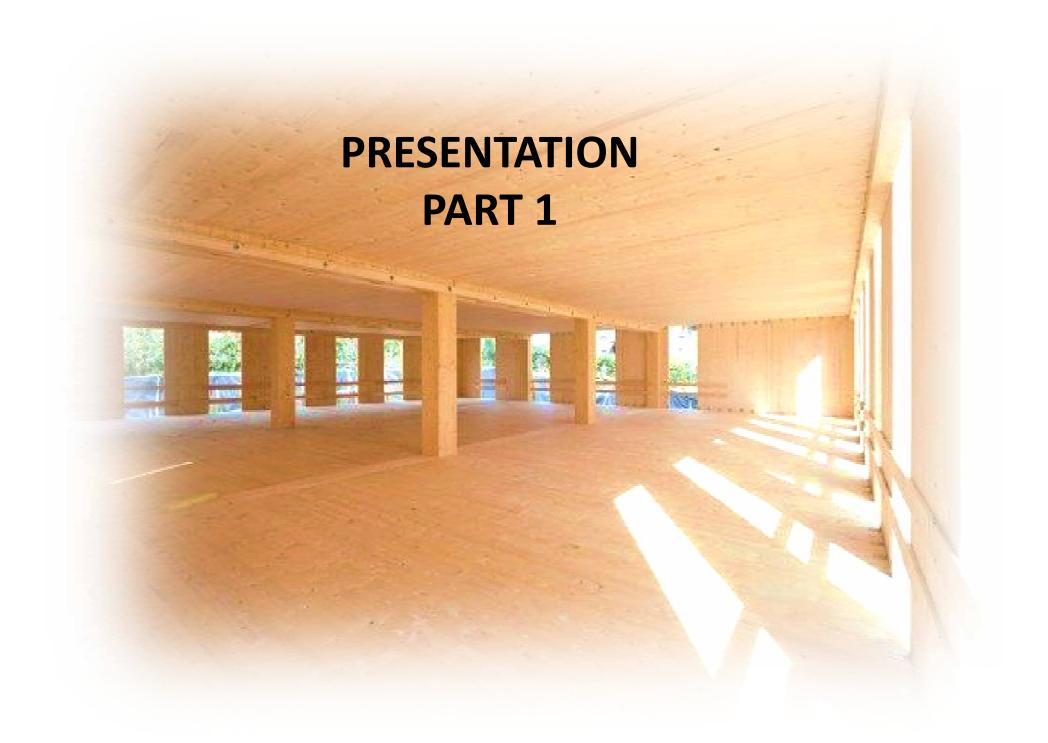
Burnaby, British Columbia

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Burnaby, British Columbia

Presentation outline

- Outline opportunities as well as the challenges in the construction of modern timber structures; Show how combining materials and systems may allow cost effective approaches and use materials to their best advantage.
- Discuss the impact on schedule when design and constructability is well thought out collaboratively.....Discuss expectations and realities of the market in B.C. and across Canada.



Reference Projects

"Four projects made from prefabricated components"

- 1. Group Practice Medical Centre, Brüggen, Germany (2013-2014)
- 2. Van Kam Freight Ways, Transport Terminal, Kelowna, British Columbia

(2013)

- 3. Earl Grey Elementary School, Temporary Gymnasium, Calgary, Alberta (2014)
- 4. Martensville Athletic Pavilion, Martensville, Saskatchewan (2013-2014)





Project Team Collaboration , Lessons learned from





Project Team Collaboration , Lessons learned from

Europe

Choosing the best building system for the project

DESING PROCESS FOR STARTING A PROJECT

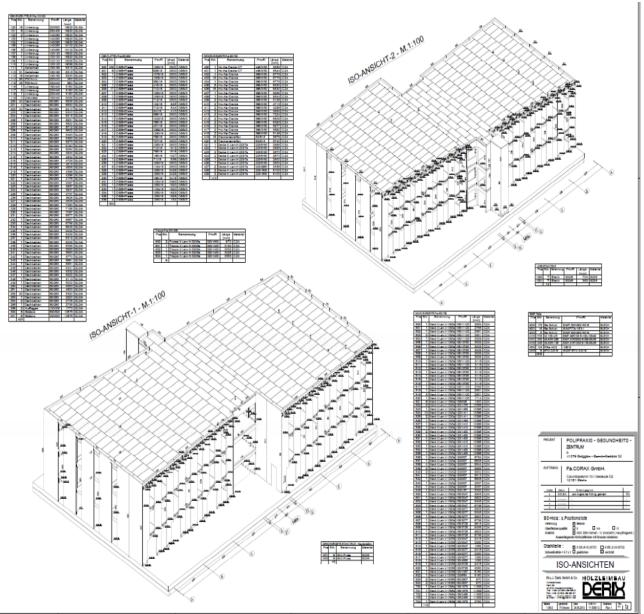
- Project Team Collaboration, Lessons learned from
 - Europe
- Choosing the best building system for the project
- Things to consider when choosing the best system

DESING PROCESS FOR STARTING A PROJECT

- Project Team Collaboration, Lessons learned from
 - **Europe**
- Choosing the best building system for the project
- Things to consider when choosing the best system

 Budget, Completion Date, Location & Workforce, Functionality, Climate, Soils, Structural and Sustainable materials

Group Practice Medical Centre, Brüggen, Germany (2013-2014)



Project Stats

Useable surface:

3 levels each 765 m² = 2.295 m² Staircase each 123 m² = 369m²

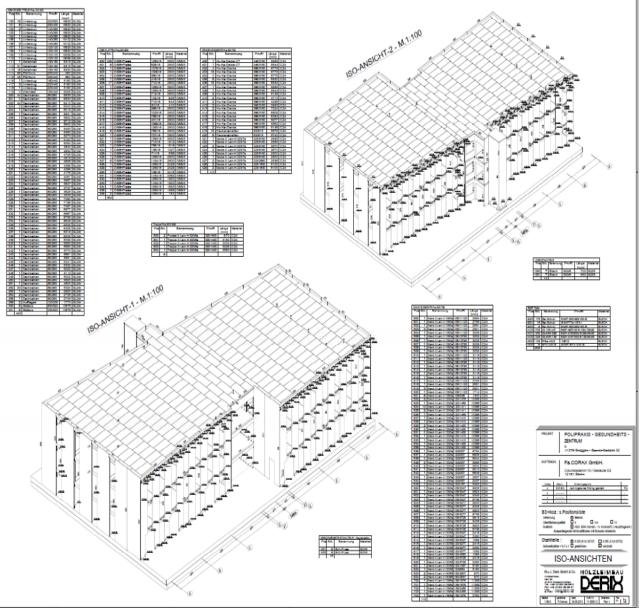
2,664 m² 28,675

Sq.ft

Wood volumes:

Glulam: 120 m³ X-lam walls: 230 m³ X-Lam floors:240 m³ Total 590 m³

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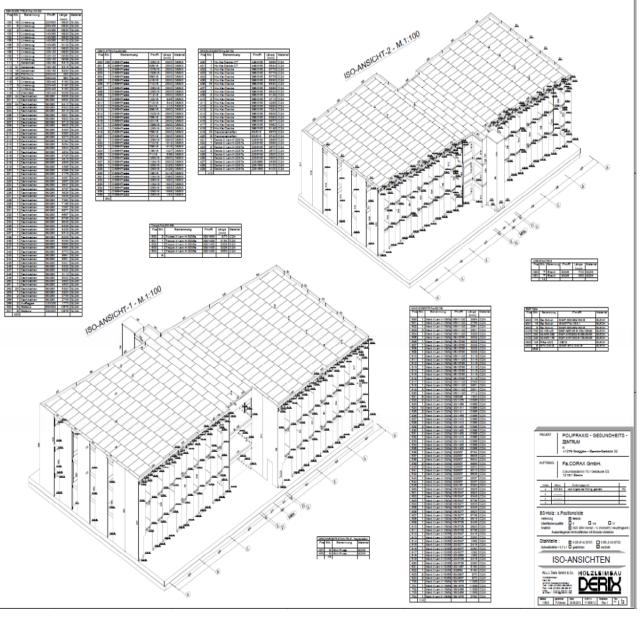
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Reasons for choice of building systems.

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Reasons for choice of building systems.

- Wood, for sustainability
- Prefab for speed of construction
- 12 weeks from time of order to delivered to site

Construction time for Shell,



Innovative Wood

Component's



3 Level Post and Beam interior frame



3 Level X-Lam walls
10.795m tall.
Assembled on sawhorses then tilted into place



Hollow Box floor system 7.5m span, 40cm thick

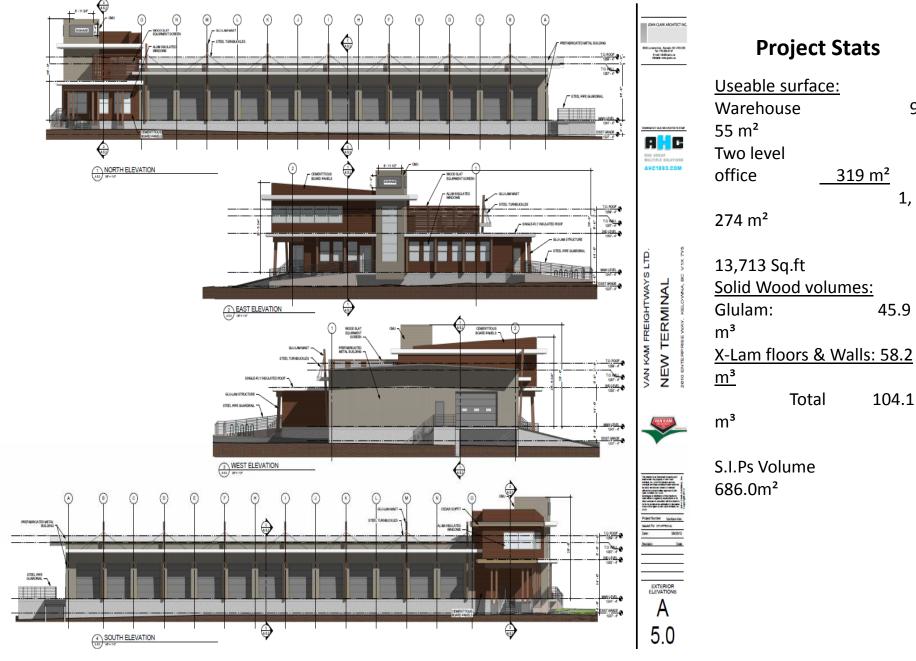


Prefabbed elements for faster installation

van Kam Freight Ways, Kelowna,

British Columbia

9



Building Component's









Glulam Columns, Beams and wood soffits.

Architectural for Development permit.

S.I.P.s (structural Insulated Panels) for high R-Value and speed of construction

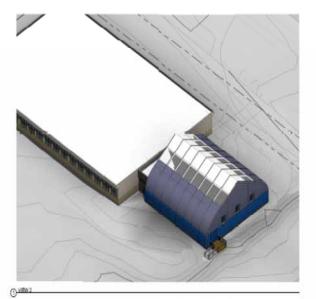
Pre Engineer Steel
Building for clear
span and budget

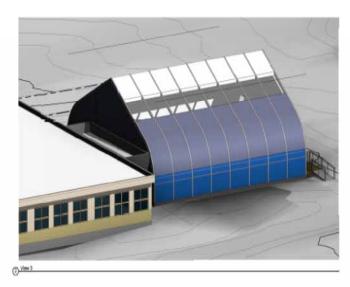
CLT (Cross Laminated Timber)
for Shear walls and speed of construction. Used for floor/ceilings in office area save

Construction time for Shell,



Earl Grey Elementary School, Temporary Gymnasium, Calgary, Alberta





Project Stats

<u>Useable surface:</u> Gymnasium and Connecting corridor 396.3m²

4,

266 Sq.ft Wood volumes:

LVL

Beams 20.

 0 m^3

S.I.Ps Volume 492.5m²

Screw piles 69 - 1.83m long

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EARL GREY SCHOOL GYM

CALGARY - ALBERTA



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Building Component's







Screw Piles and LVL beams

Piles temporary foundation that can be easily removed. LVL to support SIPs floor. All pre cut for quick installation.

SIPs floor and walls

Elevated floor needed to be insulated SIPs best speed and cost option.

Sprung, Stressed Membrane Structure

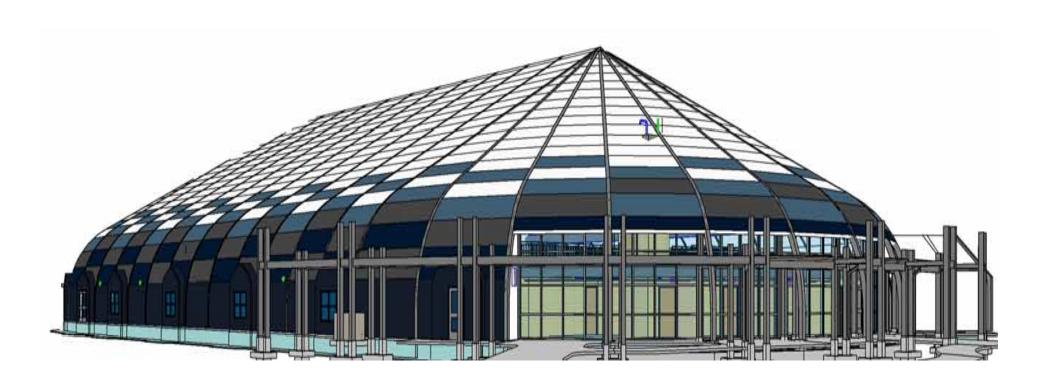
Light weight, reusable, very high R-Value

Quick installation

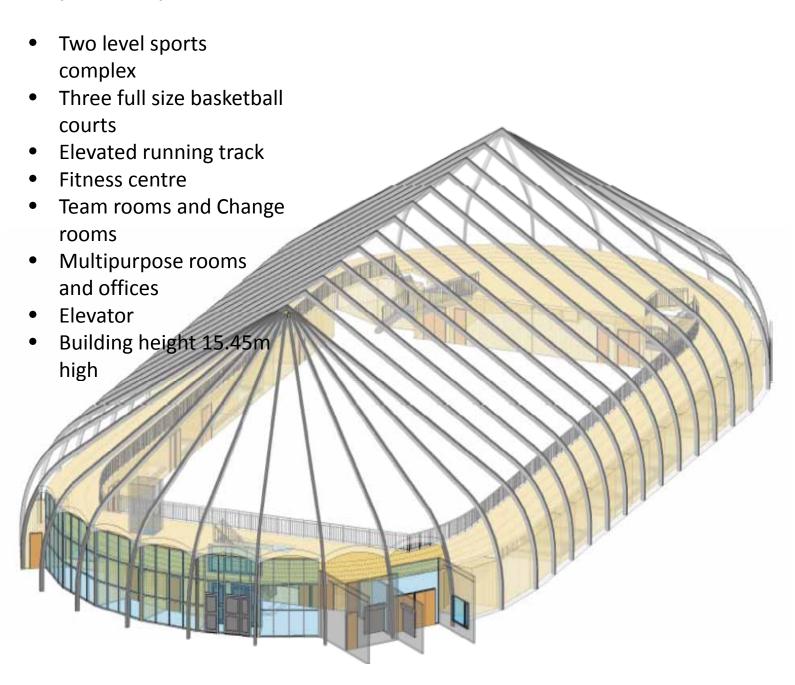
Construction time for entire



Martensville Athletic Pavilion, Martensville, Saskatchewan



Project Description



Project Description

- Two level sports complex
- Three full size basketball courts
- Elevated running track
- Fitness centre
- Team rooms and Change rooms
- Multipurpose rooms and offices
- Elevator
- Building height 15.45m high

Project Stats

<u>Useable surface:</u>

Main floor =

3,342.0 m²

2nd floor =

1,366.3 m²

Total area

4,708.3 m²

50,679 Sq.ft

Wood volumes:

Glulam: 39.1

m³

X-lam walls: 234.4

m³

X-Lam floors: 232.4

<u>m³</u>

Total 505.9

m³

Building Component's



Sprung, Stressed Membrane Structure for building shell

- Light weight clear span building
- High R-Value up to 60% more efficient than conventional building
- Quick install



X-Lam panels for entire interior structure

- Light weight and strong compared to other options
- Combined with the Sprung structure we eliminated several hundred concrete piles due to light weight and flexibility
- Everything Pre cut, fixings attached and all

Building Component's

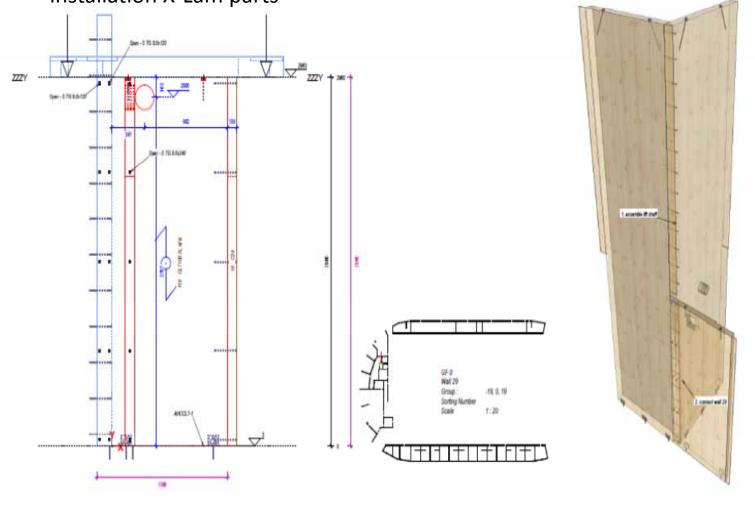


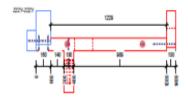
X-Lam panels ready to assemble

- Packaged in order for installation
- Lifting pins installed
- With 3D modeling even the smaller openings can be pre cut



Install drawings with 3D modeling assist with the installation X-Lam parts

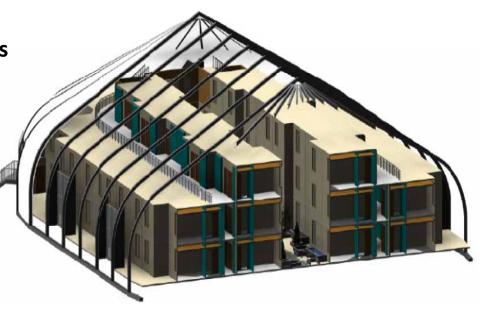




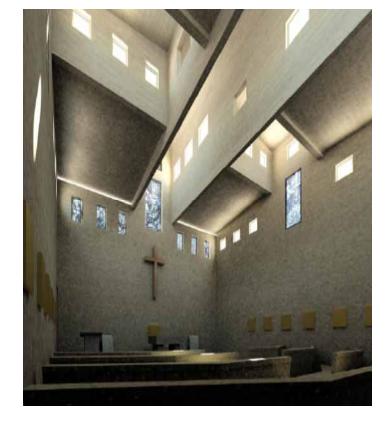
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"Sneak peek of several Hybrid Timber projects planned for this year"







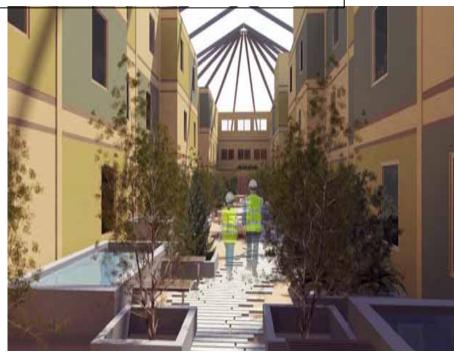


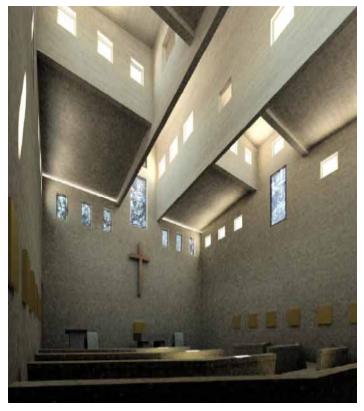
Conclusion

Prefabricated hybrid buildings are the future for:

- Speed of construction
- Building in challenging weather conditions across Canada
- Remote locations and challenges around materials and skilled workforce
- Quality control









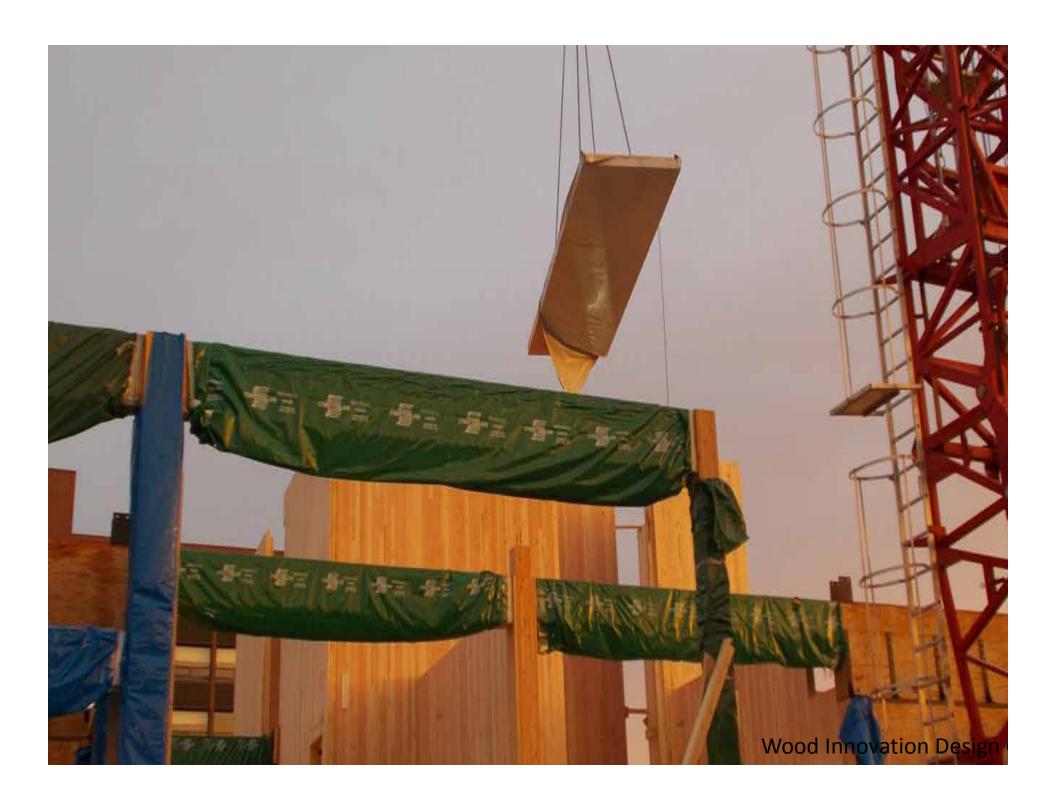
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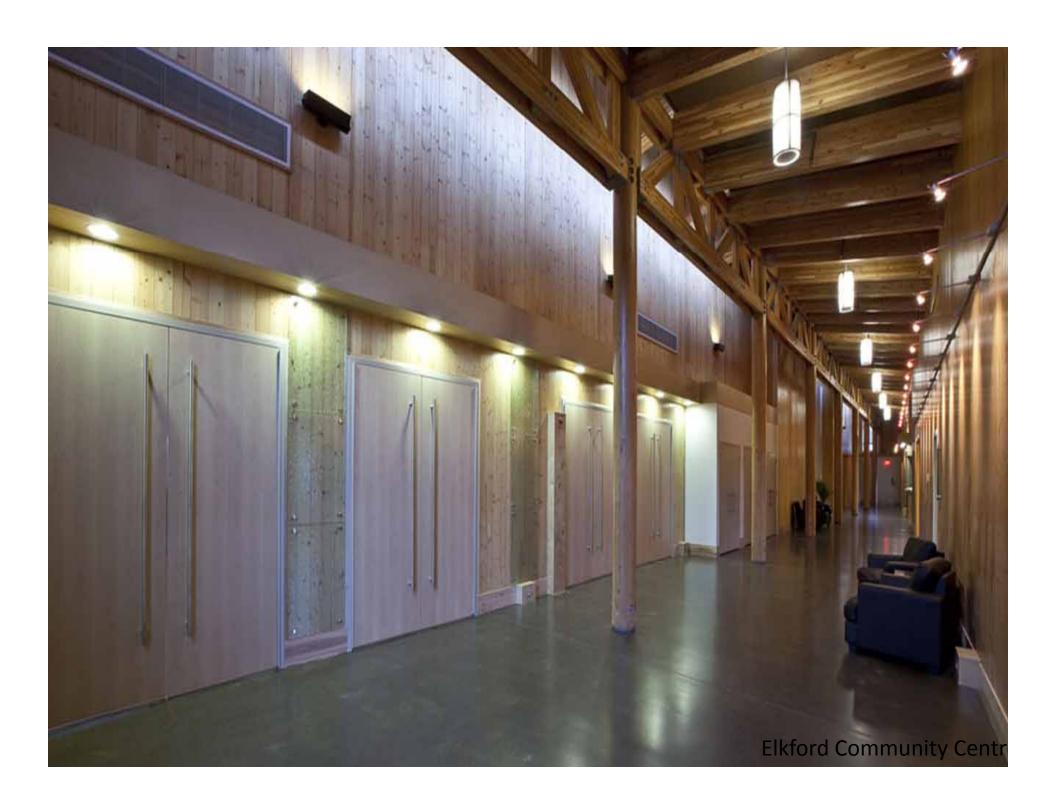


Material Construction Method Cost Choice

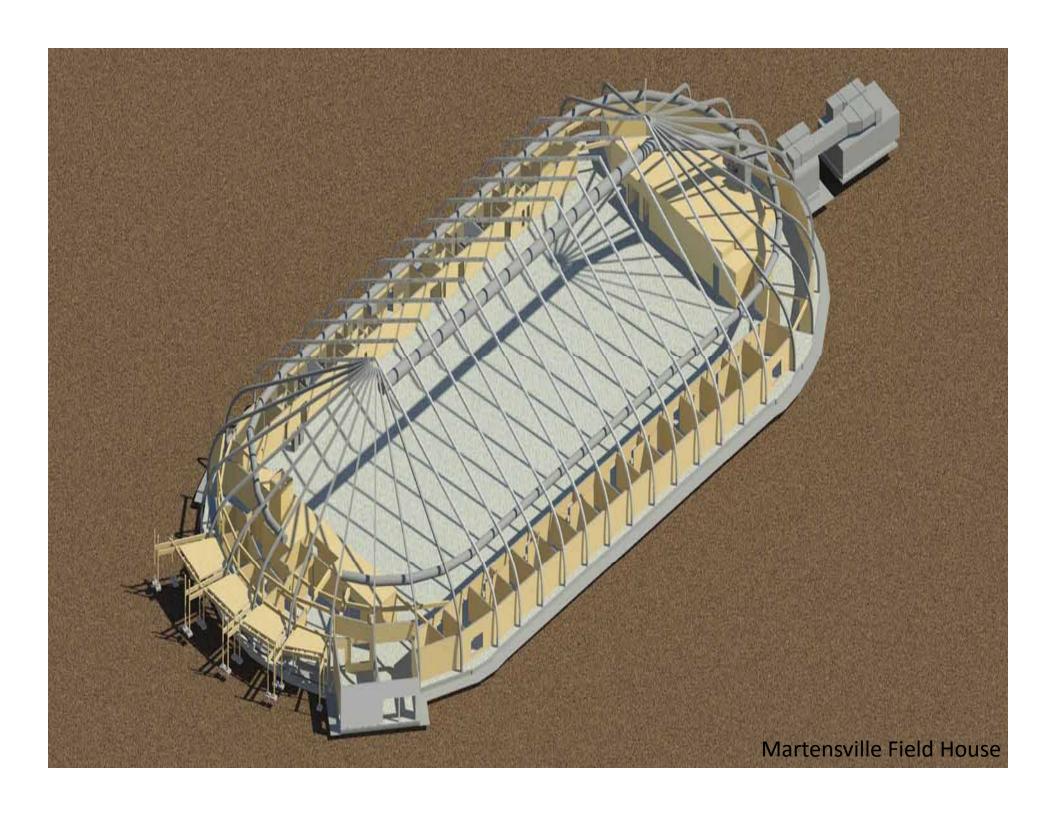




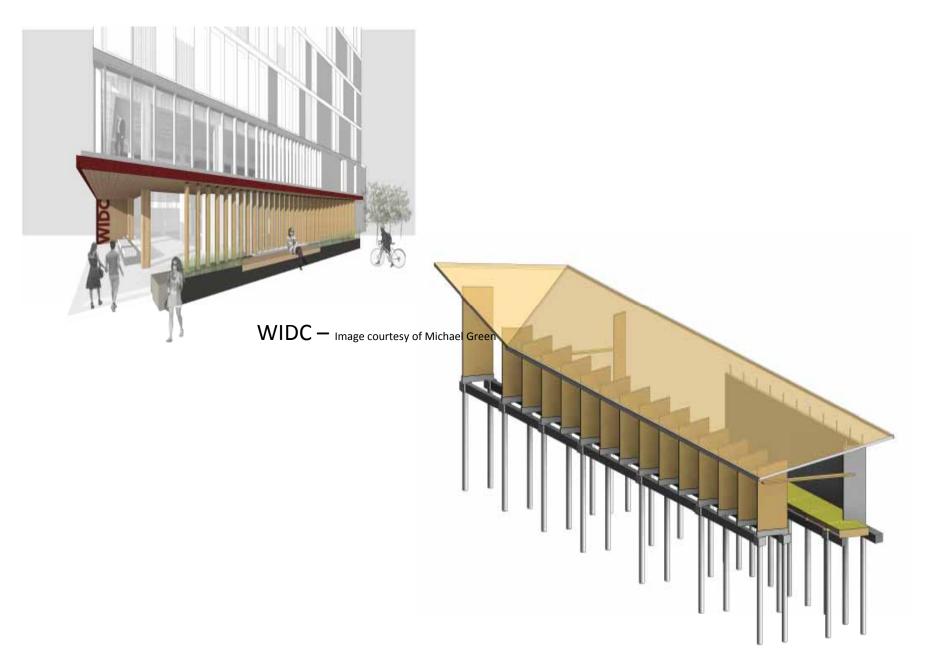




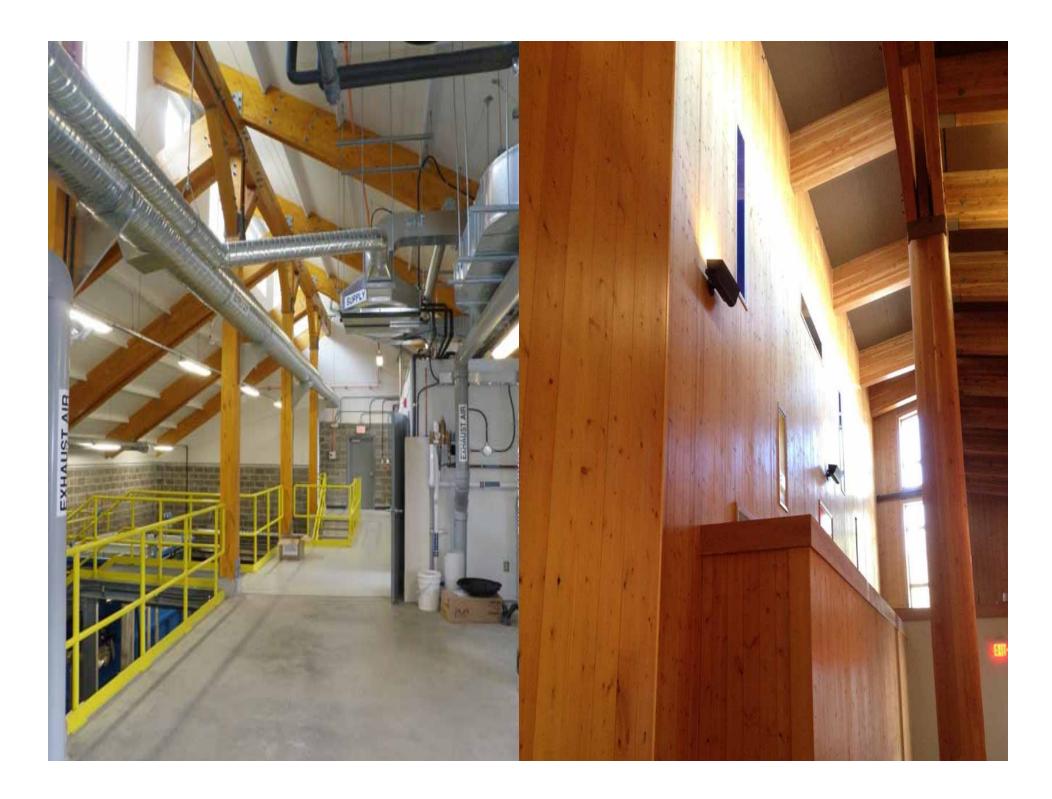


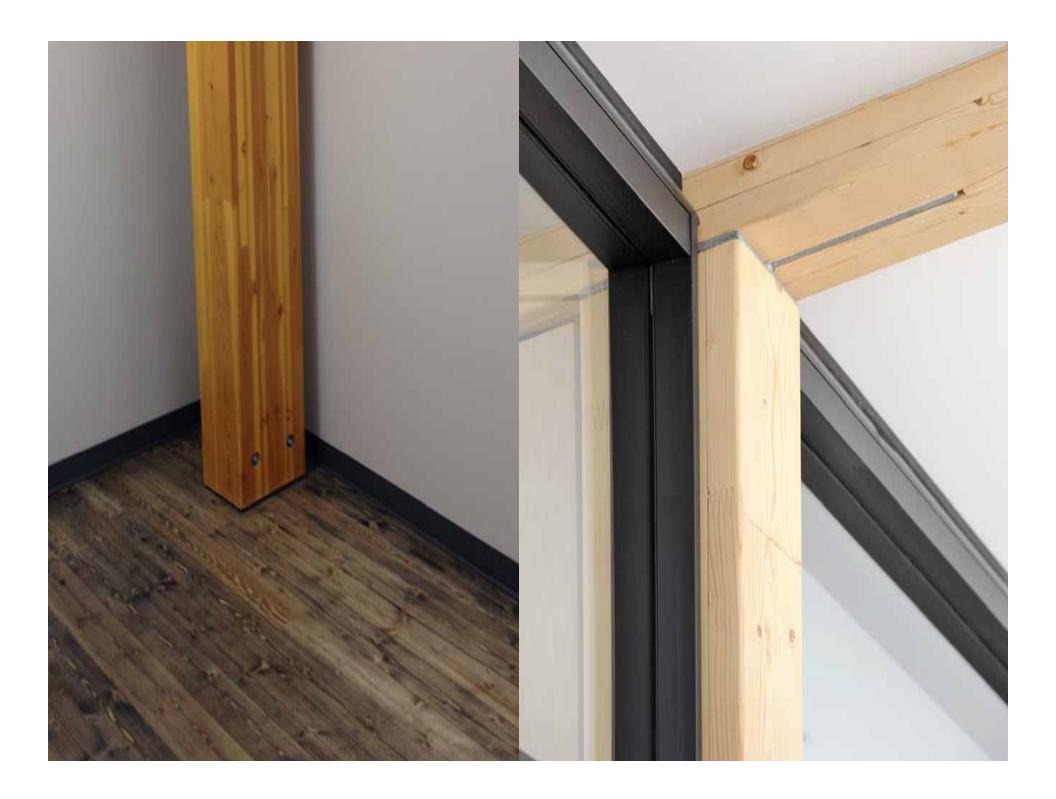


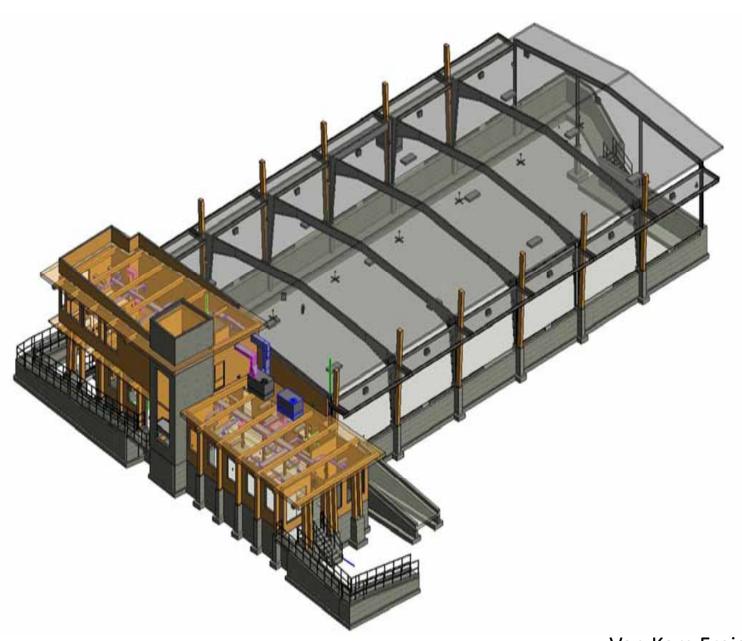




Kinsmen Park Station







Van Kam Freightways

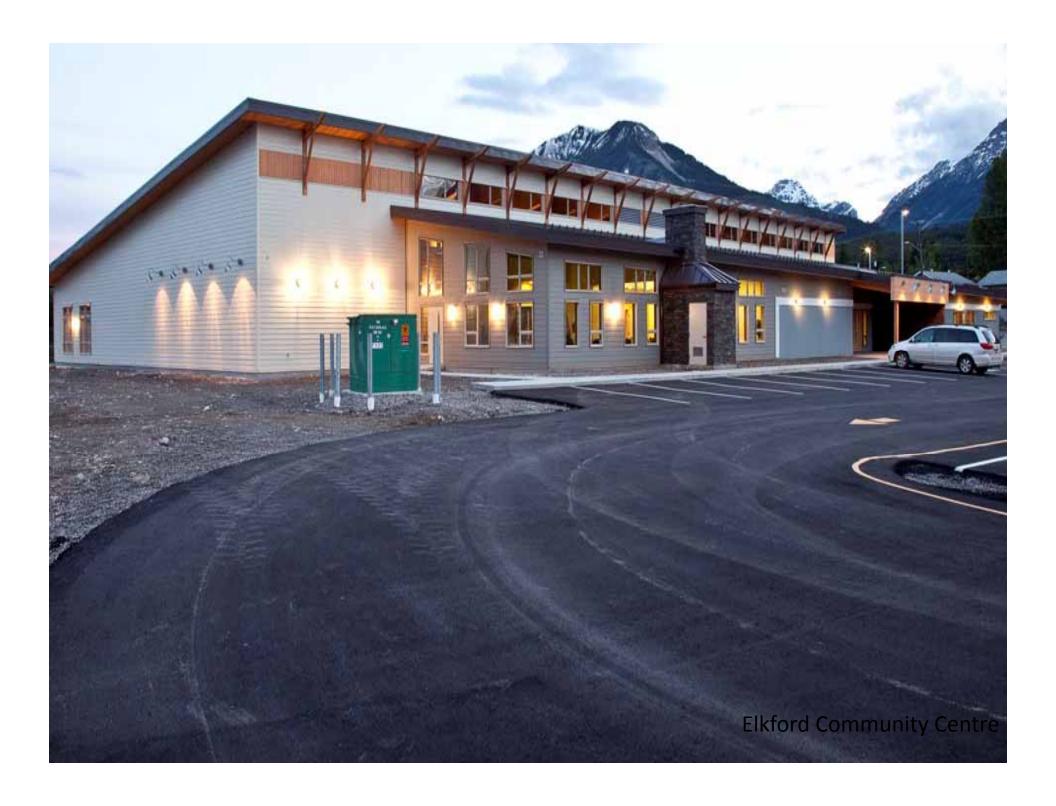








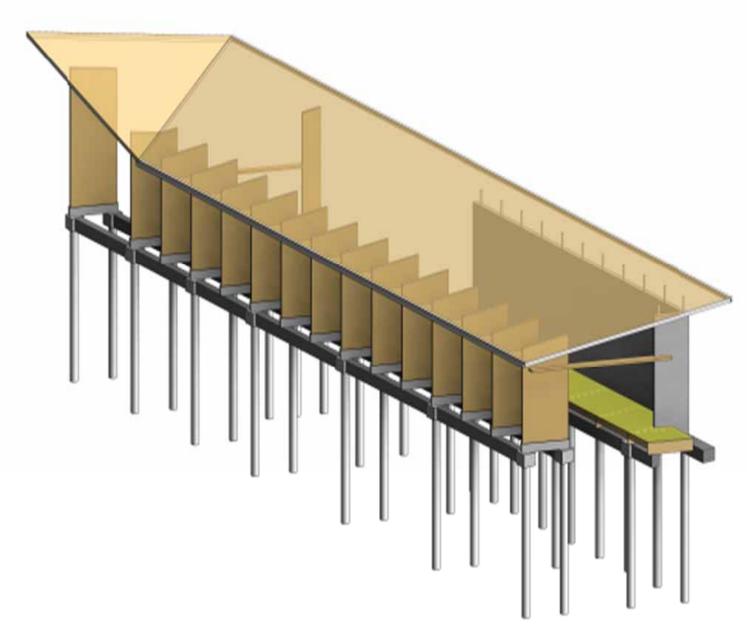






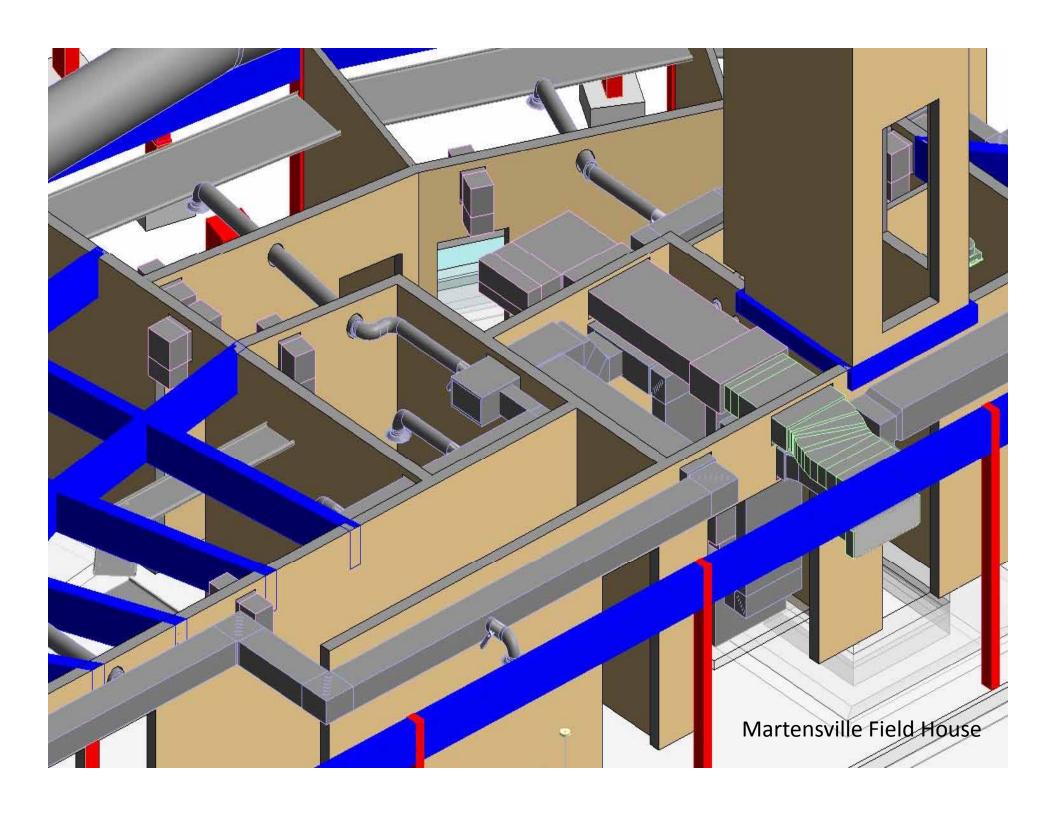


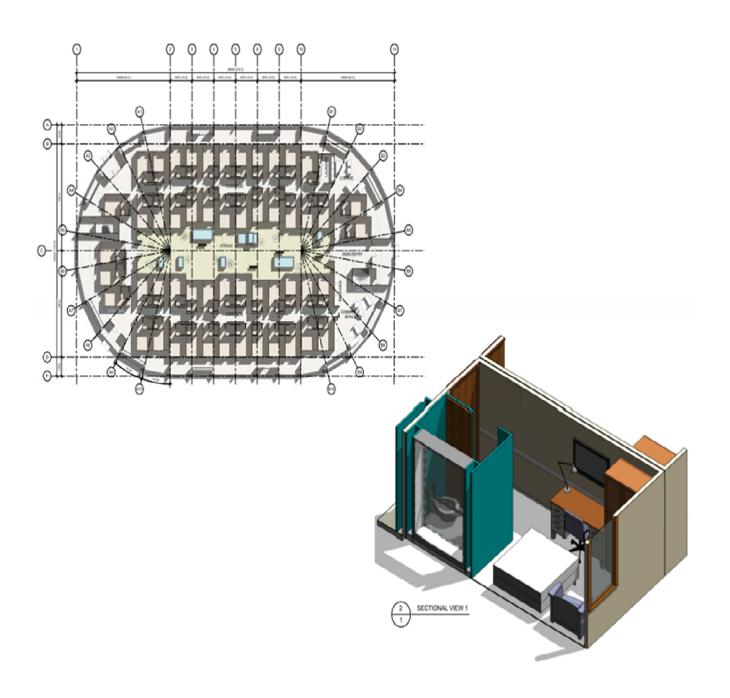




Kinsmen Park Train Station













Floor Plate Core Shear Wall



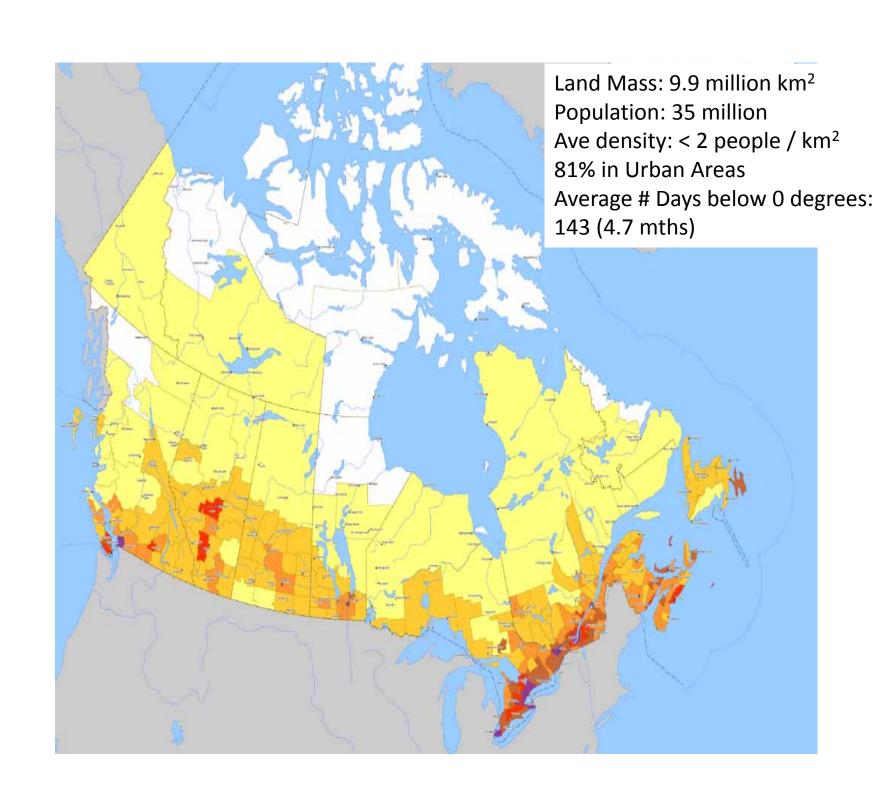




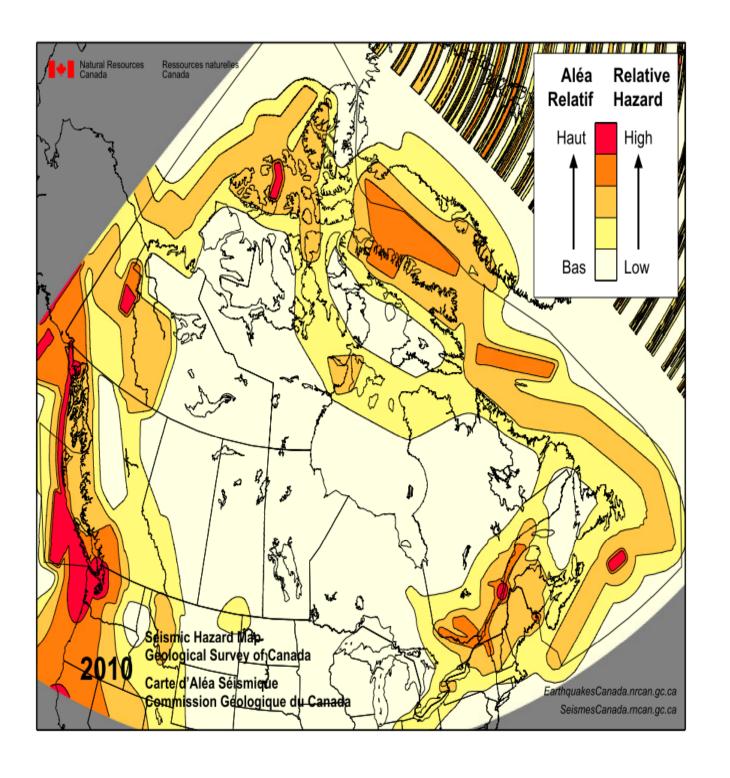
Fire Performance



Noise & Vibration







Ductile and Robust Cost Effective Versatile **Healthy and Beautiful** Suited to pre-fabrication and modularisation Relatively light and Transportable Relatively quick to Erect Combining these strengths - endless **Possibilities**



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